Premium blanks for rotary cutters

CERATIZIT is a high-tech engineering group specialized in tooling and hard material technologies.

Tooling the Future

www.ceratizit.com
Together towards profitable growth: we can give you the decisive competitive advantage.
Rotary cutter blanks for the most demanding requirements

If you process rotary cutter blanks which are used for the production of hygiene articles or packaging solutions ... or are looking for premium products which impress with their long service life and precision ... or if you are in search for the best individual solution for you – then Hard Material Solutions by CERATIZIT provides you with tailor-made carbide blanks, even for the most demanding requirements in terms of dimension and geometry.

Created by the pioneer with over 95 years of experience in carbide manufacture, and well-thought out by the technology leader who manages the entire process chain of cemented carbide production, from the raw material to the premium blank – customers appreciate the unique hard material quality which results in more efficient processes while increasing productivity and added value.

Sophistication as a standard
Your wish is our guideline: you make your model available, and CERATIZIT will deliver – always under the premise of strict confidentiality! At company headquarters in Mamer, Luxembourg, our experts will create your rotary cutter blank with up to 20 mm cutting height, which can be reground. High-volume components are part of the day’s work for us. Our production line allows for diameters up to 610 mm and heights up to 500 mm. Internationally renowned brands benefit from customer-specific solutions delivered within only a few weeks.
The all-round package with no worries: from the blank to the return of the cemented carbide after the cutting edge has worn out, we have been your premium partner for more than 95 years.

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<tr>
<th>Advantages</th>
<th>Benefits</th>
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<tbody>
<tr>
<td>Minimum grinding allowance.</td>
<td>Less outlay/time/costs of further processing.</td>
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<td>Highly qualified employees, numerous manufacturing possibilities, up-to-date facilities (sinter furnace, presses, CNC machines).</td>
<td>Customised production of the most complex geometries and large dimensions; our production line allows for diameters up to 610 mm and heights up to 500 mm.</td>
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<td>More than 100 million cutting operations for cutters made of our carbide are not unusual.</td>
<td>Higher productivity thanks to longer tool life and less downtime compared to steel.</td>
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<td>The cutting edges can be reground several times.</td>
<td>Better cost-benefit ratio as compared with steel.</td>
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<td>Flexible production planning with efficient data interchange.</td>
<td>Short delivery times – no matter how demanding.</td>
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<td>CERATIZIT commands the entire production chain.</td>
<td>Premium quality and process reliability for matching carbide grades (also corrosion-resistant when needed).</td>
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Individual

You will receive exactly the right solution for your needs: every rotary cutter blank is developed under maximum confidentiality and results from the 2D or 3D specifications you provide. You can choose between the blank and partly ground product. If required, the blank can be provided with pockets, axial and radial holes or milling cutouts, and of course brand logos can be milled as well. Matching side rings (which can also be ordered as single items), rotary anvils and cutting inserts complete the range.

Highly resistant

Cutting pulp materials causes high wear, so particularly hard tools have to be used. Where high stress occurs, cemented carbide is your solution of choice. Compared to products made of tempered steel, carbide tools have a considerably longer life, which results in a better cost-benefit ratio. With CERATIZIT products, over 100 million cutting operations are virtually standard. When the cutting edge is worn, it can normally be reground five to six times before the tool has to be replaced.

Highly precise

The cutting edges of CERATIZIT blanks are manufactured with precision and near netshape. This is why finish machining to achieve your specific final product can be carried out rapidly and productively. Dimensional tolerance of +/- 0.1 mm is standard, though when necessary we can also produce smaller tolerances. When it comes to form accuracy, a tolerance of 0.008 mm is achievable.

Stability and precision combined for your optimum tool production.
Premium blanks
for your application

Cosmetic pads

www.ceratizit.com/rotary_cutter_blanks
Ladies’ hygiene products

Nappies
Our products at a glance:

Hard metal rotary cutter
HMRC

Hard metal rotary anvil
HMRA

The most suitable solution for every industry

Every day companies produce several million pulp products. To produce these articles with maximum efficiency, **rotary cutting tools offering excellent process reliability** are required. These can be manufactured quickly and easily from carbide blanks.

Process reliability right from the beginning – with Hard Material Solutions by CERATIZIT.

▲ Hygiene industry (pulp materials, e.g. nappies, sanitary towels and cotton pads)
▲ Packaging industry (e.g. cardboard boxes)
▲ Medical sector (e.g. poultices)
Hard metal side ring
HMSR

Hard metal segment
HMSE

Other parts (e.g. knife blades)
Hard Material Solutions by CERATIZIT

Wear protection for all applications and industries

▲ Individual carbide solutions for your application
▲ Tools for metal forming
▲ High-performance components for tool construction

Extract from our product portfolio

www.ceratizit.com/rotary-cutter-blanks
CERATIZIT Group

For over 95 years, CERATIZIT has been a pioneer developing exceptional hard material products for cutting tools and wear protection.

The privately owned company, based in Mamer, Luxembourg, develops and manufactures highly specialised carbide cutting tools, inserts and rods made of hard materials as well as wear parts.

The CERATIZIT Group is the market leader in several wear part application areas, and successfully develops new types of cemented carbide, cermet and ceramic grades which are used for instance in the wood and stone working industry.

Facts and figures

1 headquarters
Mamer (Luxembourg)

27 production sites

> 60 sales subsidiaries

> 6,000 employees

> 100,000 different products

> 600 patents and utility models

> 100 employees in R&D

> 10 innovation awards

30% of products developed in the last 5 years

www.ceratizit.com/rotary-cutter-blanks